Mn(III)-salen complexes in the one-pot catalytic epoxidation/carboxylation of styrene in *sc*CO,

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1. Introduction

The CO_2 is very attractive to be used as solvent or raw material in chemical synthesis; it is safe, harmless, nonflammable, abundant and inexpensive. Furthermore, as supercritical fluid can be used under relatively mild conditions of temperature and pressure (36.7 °C and 7.37 MPa). Thus, CO_2 can potentially replace other dangerous toxic and reactive gases, such as phosgene and carbon monoxide [1-2].

On the other hand, the Mn-salen type complexes are well known as catalysts in the epoxidación of olefins; recently, it has been reported their catalytic activity in the coupling reaction of epoxides to CO_{2} [3-5].

3. Results and discussion

2.1. Spectroscopic characteristics of the [Mn(salen)X] complexes





Synthesis one-pot of cyclic organic carbonates

Thus, in this work we examined the effect of the halogen ligand on the catalytic behavior of [Mn(salen)X] (X = CI, Br and I) complexes in the synthesis one-pot of styrene carbonate from styrene and CO_2 in the presence of an oxidizing agent (iodosylbenzene (PhIO) or hydrogen peroxide).

2. Experimental

2.1. Synthesis of the [Mn(salen)X] complexes



UV/Vis (CH₂Cl₂) ligand: band series at ~ 325 nm ($\pi^* \leftarrow \pi, \pi^* \leftarrow n$); UV/Vis (CH₂Cl₂) complexes: band series ~ 325 ($\pi^* \leftarrow \pi, \pi^* \leftarrow n$), 420 ($\pi^* \leftarrow d$) and 490 (d-d); ¹H-RMN ligand (400 MHz, CDCl₃) (ppm): 3.95 (s, 4H, CH₂), 6.86-6.90 (m, 2H, Ar-H), 6.96-6.98 (d, 2H, Ar-H), 7.24-7.26 (d, 2H, Ar-H), 7.30-7.34 (m, 2H, Ar-H), 8.37 (s, 2H, H-C=N) and 13.23 (s, 2H, -OH); ¹³C-RMN ligand (400 MHz, CDCl₃) (ppm): 59.8, 116.5, 118.6, 118.7, 131.5, 132.4, 161.0 and 166.5; [Mn(salen)Cl]: yield 56%, AAS (total Mn) expected value 15.40%, experimental 14.74%; [Mn(salen)Br]: yield 50%, AAS (total Mn) expected value 13.70%, experimental 12.64%; [Mn(salen)I]: yield 47%, AAS (total Mn) expected value 12.26%, experimental 11.33%. Spectroscopic characteristics of the complexes coinciced with those reported [5-6].

2.2. Catalytic performance of the Mn-complexes

Complex	Styrene Conversion (%)	Selectivity (%)					
		В	РМК	BA	SE	PED	Others
Hydrogen peroxide at 30 wt.%							
[Mn(salen)Cl]	15.0	52.1	1.8	5.3	14.5	18.9	7.4
[Mn(salen)Br]	3.0	73.0	2.0	3.0	2.0	0.0	20.0
[Mn(salen)I]	2.5	90.0	2.8	4.0	0.0	0.0	3.2
Iodosylbenzene in CH ₂ Cl ₂							
[Mn(salen)Cl]	9.0	66.1	4.7	0.0	16.7	0.0	12.6
[Mn(salen)Br]	7.1	69.4	0.0	0.0	4.2	0.0	26.3
[Mn(salen)I]	5.7	71.2	0.0	0.0	2.5	0.0	26.3

B: Benzaldehyde; PMK: Phenyl methyl ketone; BA: Benzoic acid; SE: Styrene epoxide, PED: 1-Phenyl-1,2-ethanediol; Others: Styrene polymers (dimers and trimers).

Active species Mn^v=O

GIMFC



Formation of byproducts

2.2. Catalytic experiments



Decreased in order to satisfy molar ratio epoxide:CO₂(1:4)[5]
1. H₂O₂ experiments: 8.7 mmol of styrene (99.9% Sigma Aldrich), 26.1 mmol of H₂O₂ (30%; Panreac) and 0.0469 mmol of [Mn(salen)X].



Oxidizing agent decomposition followed by benzaldehyde formation



4. Conclusions

The styrene conversion and selectivity to the corresponding epoxide, as intermediate in the synthesis of organic carbonates from olefins and CO_2 , were proportional to the electronegativity of the halogen ligand in [Mn(salen)X] type complexes (CI> Br> I). However, the opposite trend, already reported regarding the second stage of reaction, apparently prevented the styrene carbonate to be obtained in a one-pot process.

The solubilities of either the complexes and the oxidizing reagent in $scCO_2$ showed to play a fundamental role in the activation of the styrene epoxidation. The slightly better performance of PhIO compared to H_2O_2 as oxidizing agent is attributed to its lower polar character favoring increased solubility in $scCO_2$, while the active species Mn^V=O to be more easily formed. Decomposition of the oxidizing reagents promoted formation of byproducts.

2.PhIO experiments: 2.3 mmol of PhIO (prepared from (Diacetoxyiodo) benzene 98% Sigma-Aldrich) dissolved in 2 cm³ of CH₂Cl₂ (99.8% Panreac), 1.2 mmol of styrene and 0.0162 mmol of [Mn(salen)X].

3.GC/MS-FID conditions: CP-Sil 8 CB Low Bleed/MS (30 m, 0.25 mm, i.d.; 0.25) and DB5-MS (30 m, 0.25 mm, i.d.; 0.25); temperature ramp; 40 °C (2 min) (10 °C/min ramp) 300 °C (2 min); injector and detector temperatures; 250 °C and 300 °C, respectively.

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